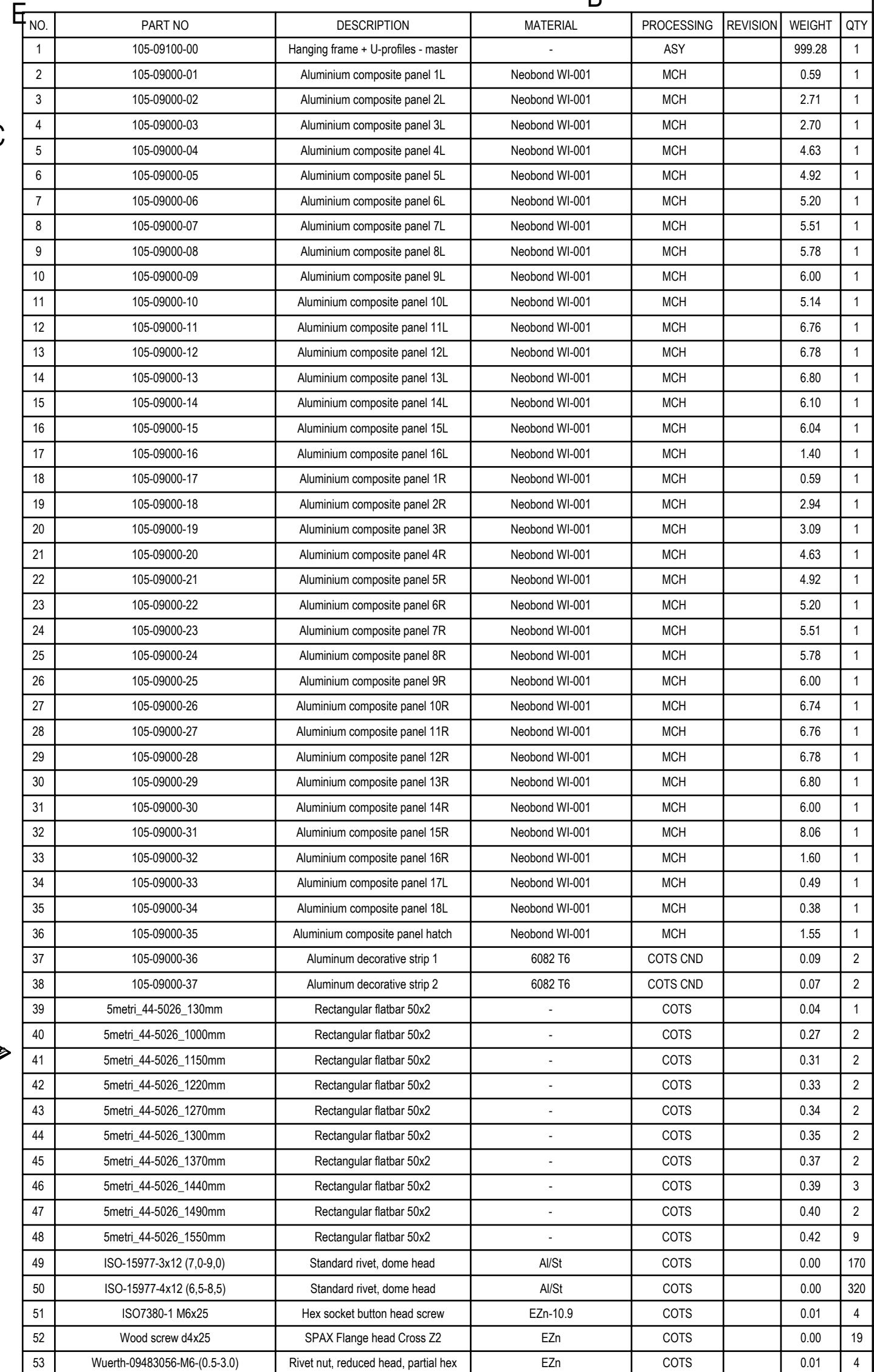
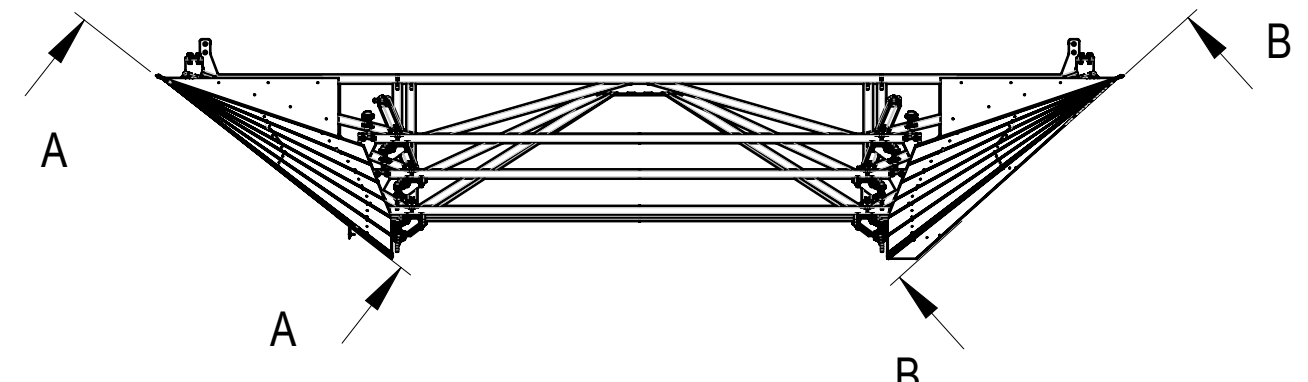
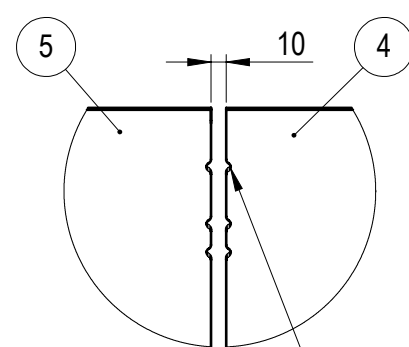
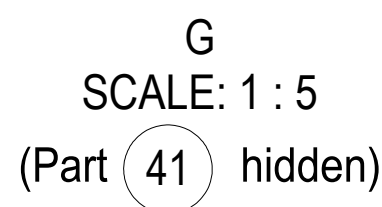
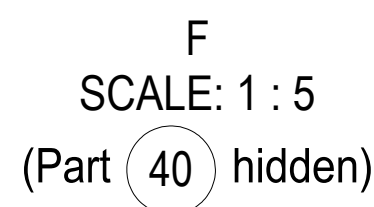
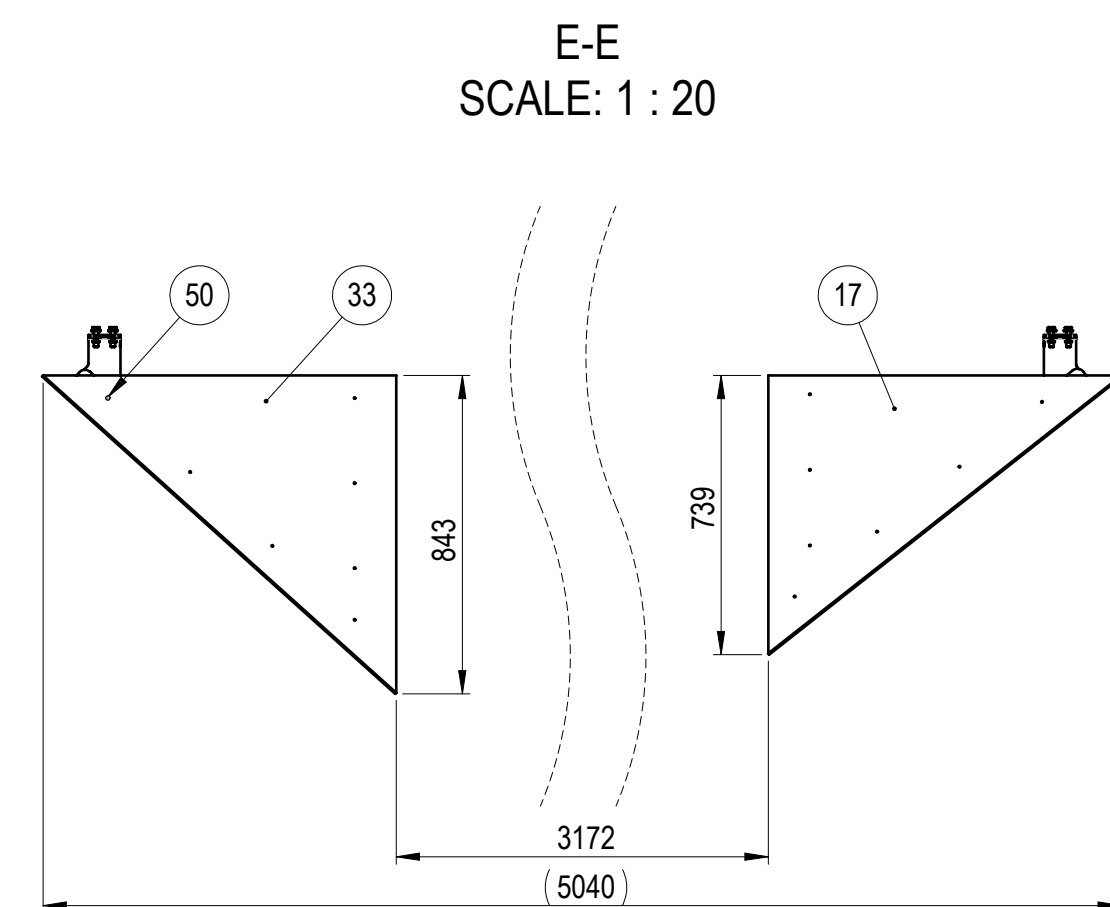
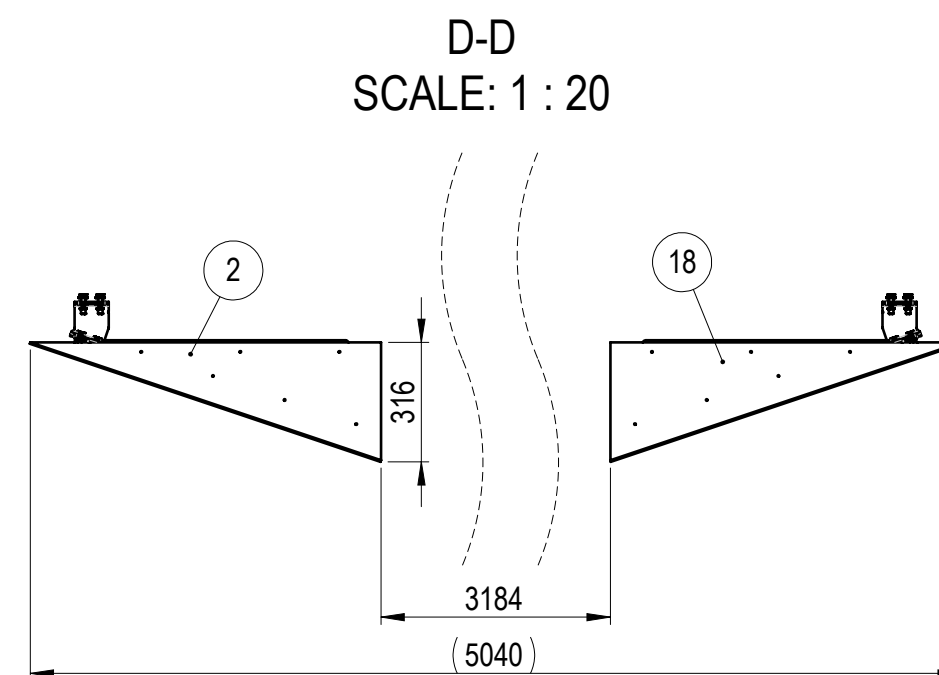
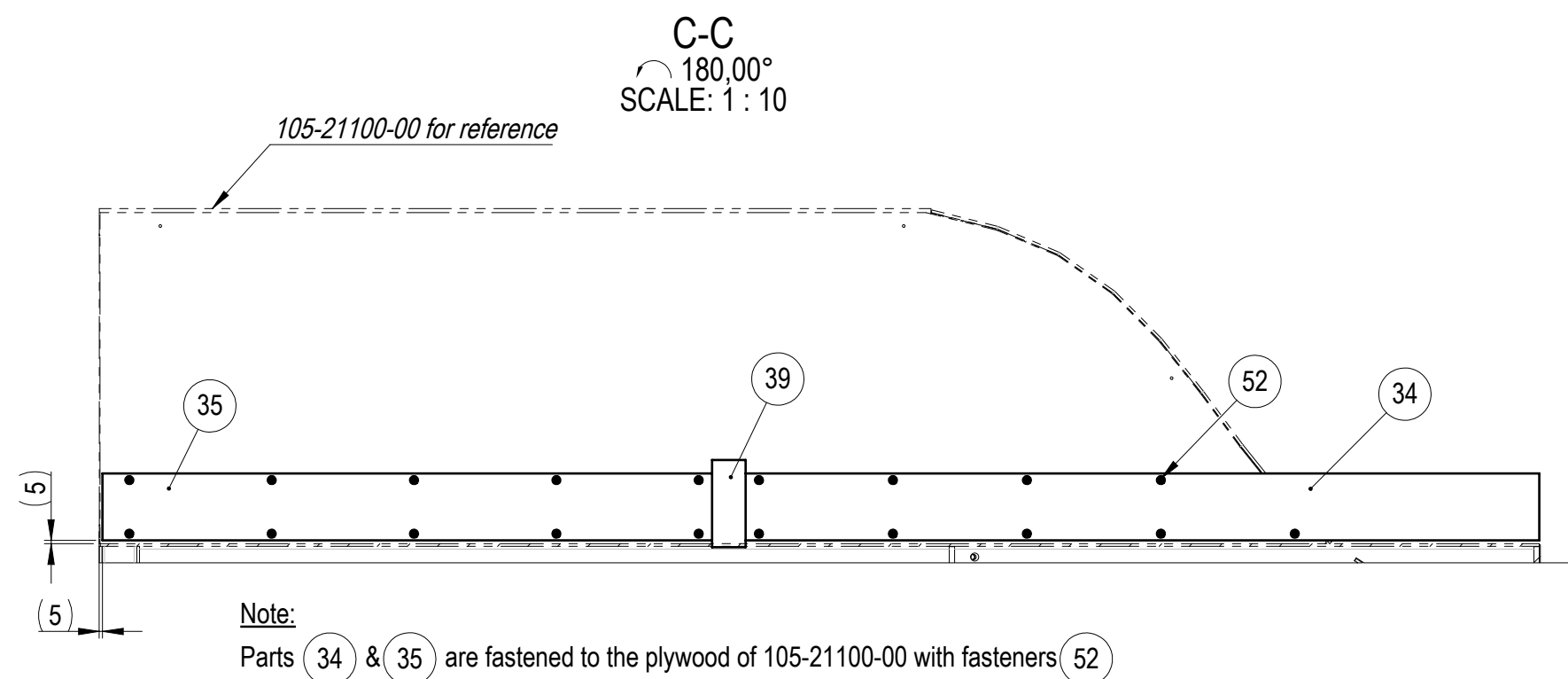
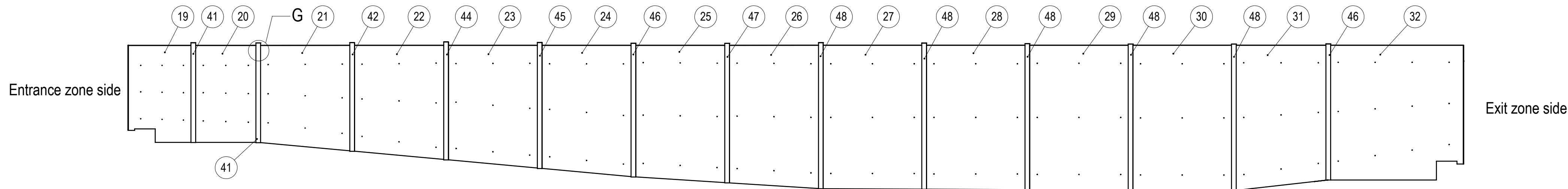
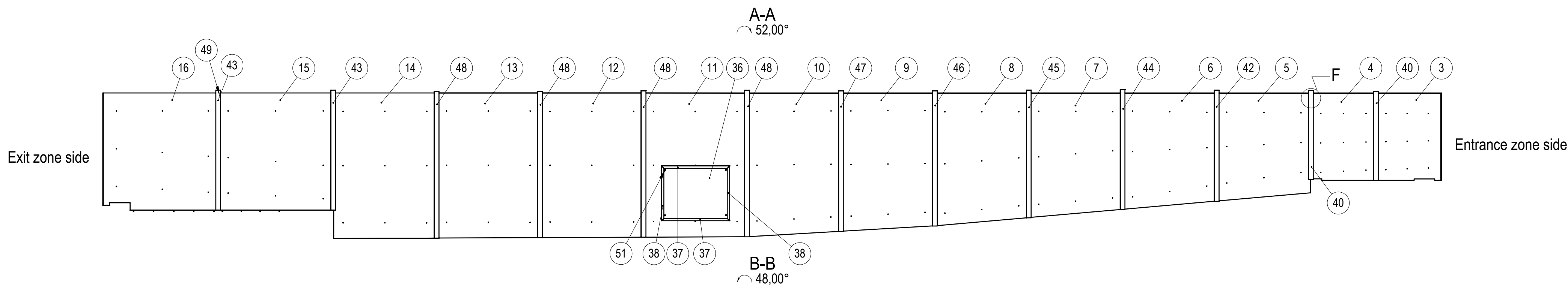
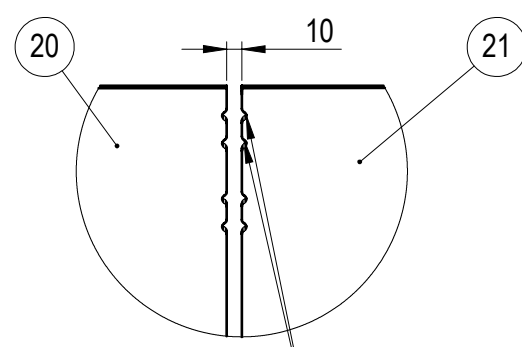




1 notch on top of the aluminum panel indicates that the panel is type 'L'



2 notches on top of the aluminum panel indicates that the panel is type 'R'

Aluminium composite panel installation note:

- Top notches on the aluminium composite panels indicate orientation:
 - One top notch = "L" (Left panel)
 - Two top notches = "R" (Right panel)
- Bottom notches on the aluminium composite panels indicate panel position:
 - The first gap between panels 3 & 4 has 1 bottom notch on each panel, the second gap (between panels 4 & 5) has 2 notches, and so on up to 13 notches between panels 15 & 16.
 - The same principle applies to the "R" panels.
- Ensure that the notches on adjacent panels align and the decorative side of each panel faces the outside of the tunnel.
- All aluminium composite panels must be fastened to the brackets and U-channels, using rivets 50.

Ø 4.1-4.2 holes must be drilled in the brackets and U-channels on site, where each panel is fastened.

In 2 parts (105-09100-81) install Rivet nuts M6 - A-A view side for Hatch Pos. 36 mounting. After that, drill 4x Ø 8mm holes

in Pos. 36 for mounting. Glue 2x Pos. 37 and Pos. 38 to the hatch - Pos. 36. Secure Hatch with 4x Pos. 51

Flatbar installation note:

- Flatbars must be installed to cover the gaps between adjacent aluminum composite panels. The flatbars must be cut to precise length on site. Ø 3.1-3.2 drill holes must be made in both the flatbars and the panels. Rivets 49 must be used to fasten the flatbars to the panels. Use 6 rivets on each flatbar.

WEMPS ENGINEERING SERVICES			MATERIAL		WEIGHT		DEBURR AND BREAK SHARP EDGES		REVISION		DATE	
			-		1170.310 Kg		DO NOT SCALE DRAWING				11.05.2026	
			SURFACE PROTECTION		MACHINING		THERMAL CUTTING		WELDING		SCALE	
			-		ISO 2768 mK		ISO 9013 221		ISO 13920 BF		FORMAT	
					105-09000-00							
Designed by			D. Dislers									
Drawn by			D. Dislers									
Technical ref.					Hanging frame + side skirts - master						SHEET 2/2	