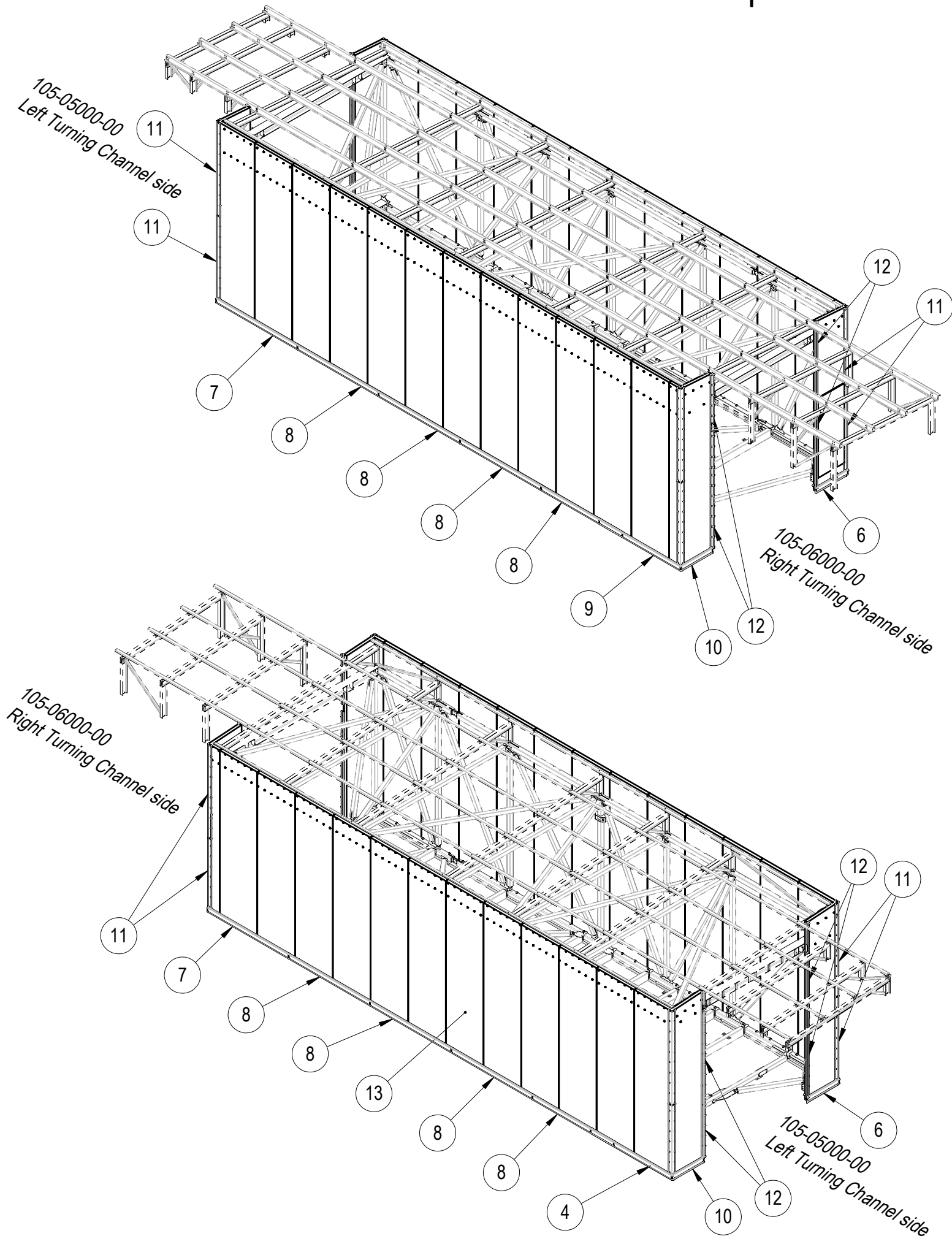


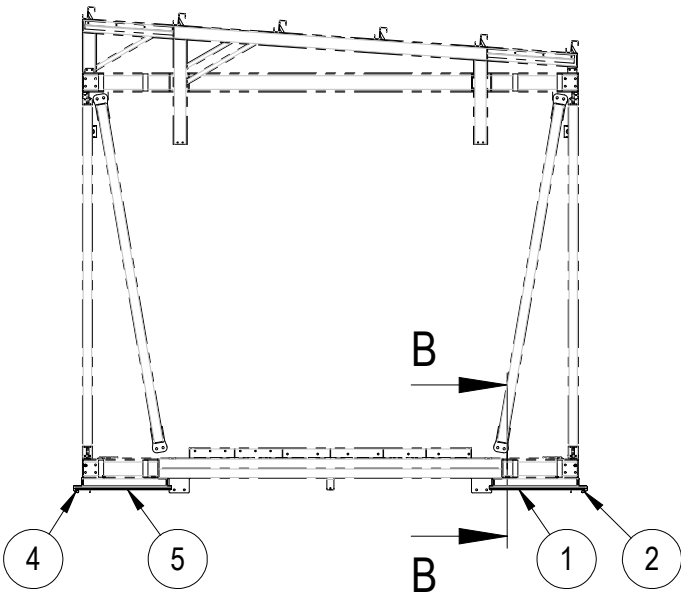
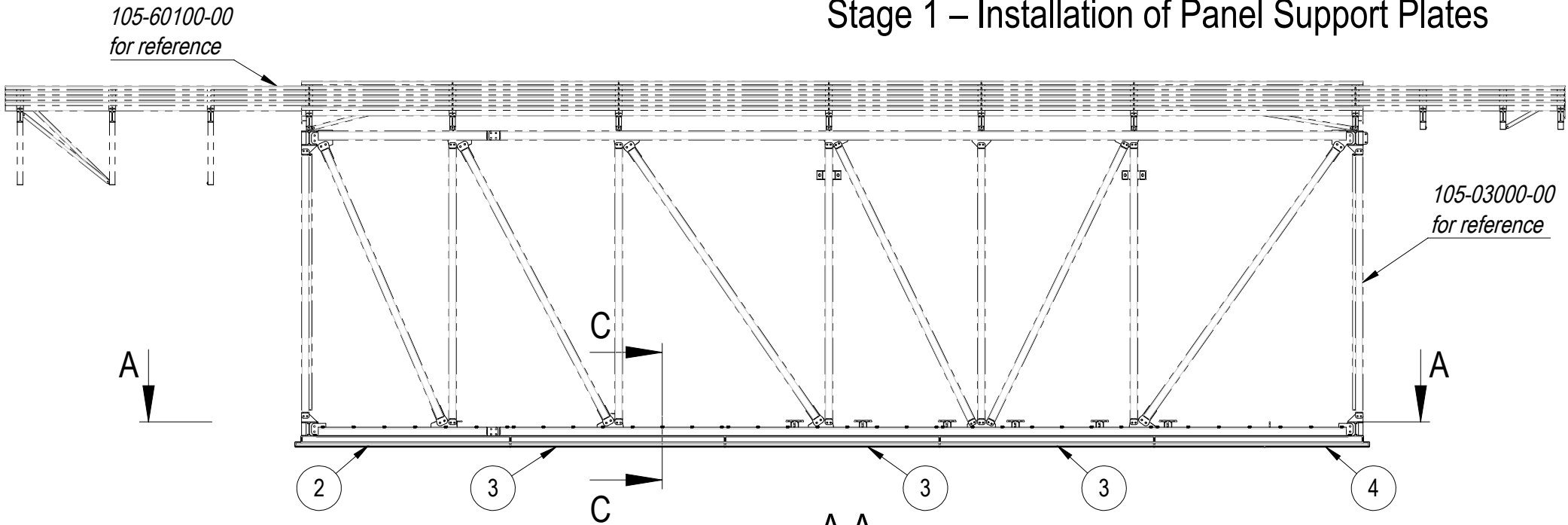
Completed Assembly – Isometric View



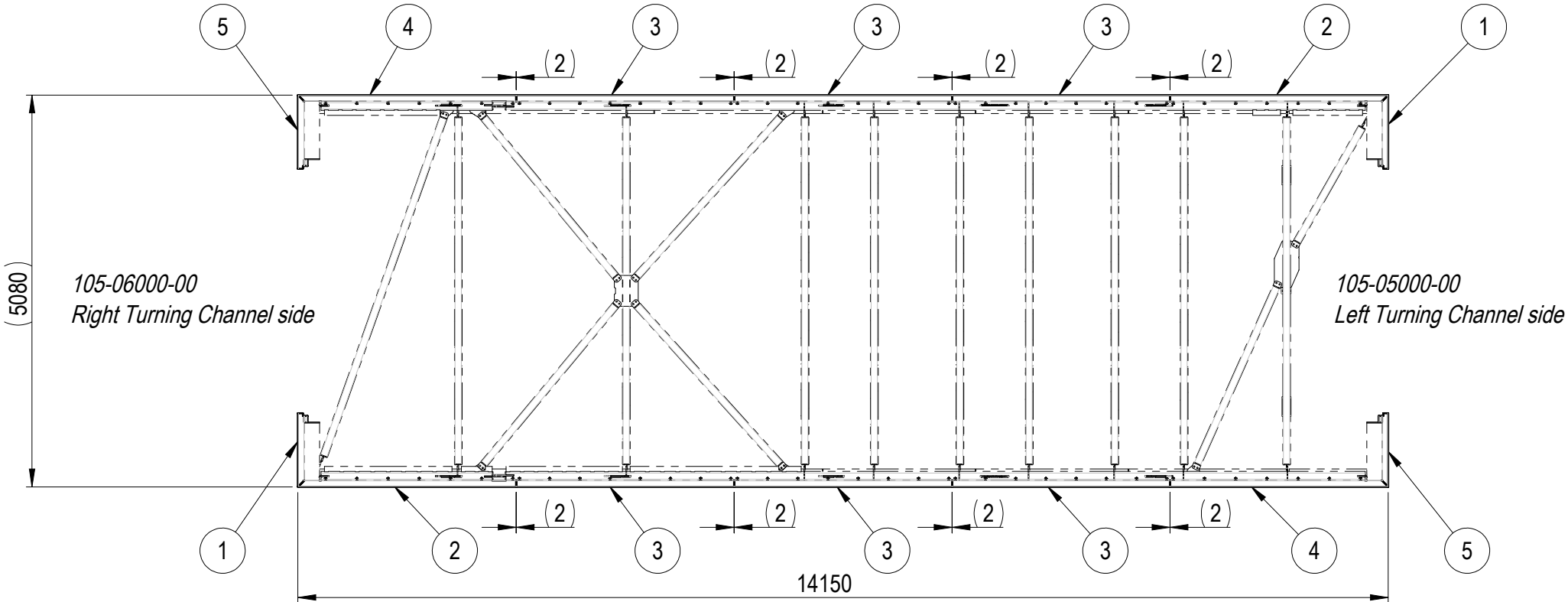
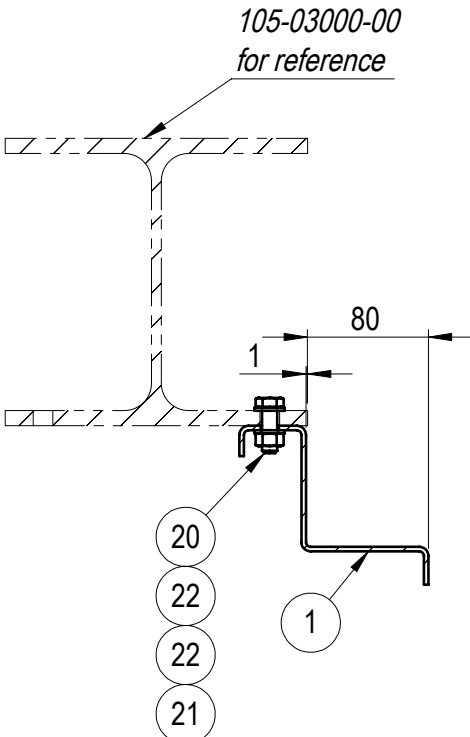
Note:
Assembly sequence is shown on the following pages.

NO.	PART NO	DESCRIPTION	MATERIAL	PROCESSING	REVISION	WEIGHT	QTY
1	105-60200-01	Panel support plate 1	DX51D+Z275	LCB		4.77	2
2	105-60200-02	Panel support plate 2	DX51D+Z275	LCB		18.41	2
3	105-60200-03	Panel support plate 3	DX51D+Z275	LCB		18.76	6
4	105-60200-04	Panel support plate 4	DX51D+Z275	LCB		18.41	2
5	105-60200-05	Panel support plate 5	DX51D+Z275	LCB		4.77	2
6	105-60200-06	Bottom flashing 1	AISI 304	LCB		1.13	2
7	105-60200-07	Bottom flashing 2	AISI 304	LCB		3.24	2
8	105-60200-08	Bottom flashing 3	AISI 304	LCB		3.25	8
9	105-60200-09	Bottom flashing 4	AISI 304	LCB		3.24	2
10	105-60200-10	Bottom flashing 5	AISI 304	LCB		1.13	2
11	105-60200-11	External Corner Flashing	AISI 304	LCB		3.40	8
12	105-60200-12	Internal Corner Flashing	AISI 304	LCB		1.81	8
13	105-60250-00	Facade panel assembly	Kingspan KS1150 AF 80mm	CND		2567.35	1
14	Loctite 243	Threadlocking adhesive medium strength 8ml	-	COTS		0.00	1
15	BN 21237 4x20	SPAX TX socket pan head screw	A2	COTS		0.00	59
16	ESSVE SP 12 CS 5,5x110	Sandwich element screw	CorrSeal	COTS		0.03	460
17	ISO-15983-4x6 (1,0-2,5)	Standard rivet, dome head	A2/A2	COTS		0.00	317
18	ISO-15983-4x8 (2,5-4,5)	Standard rivet, dome head	A2/A2	COTS		0.00	134
19	ISO4014 (DIN931) M10x140	Hex bolt with shank	HDG-8.8	COTS		0.10	76
20	ISO4017 (DIN933) M10x30	Hex bolt	HDG-8.8	COTS		0.03	12
21	ISO4032 (DIN934) M10	Hex nut	HDG-8	COTS		0.01	88
22	ISO7089 (DIN125) M10	Plain Washer	HDG-HV200	COTS		0.00	176
WEMPS ENGINEERING SERVICES		MATERIAL	WEIGHT	DEBURR AND BREAK SHARP EDGES DO NOT SCALE DRAWING		REVISION	DATE
		-	2879.978 Kg				26.06.2026
		SURFACE PROTECTION	MACHINING	THERMAL CUTTING		WELDING	SCALE
		-	ISO 2768 mK	ISO 9013 221		ISO 13920 BF	1:100
	NAME	SIGNATURE	PART NO. 105-60200-00				
Designed by	D. Dislers		DESCRIPTION Facade assembly				
Drawn by	D. Dislers						
Technical ref.							SHEET 1/4

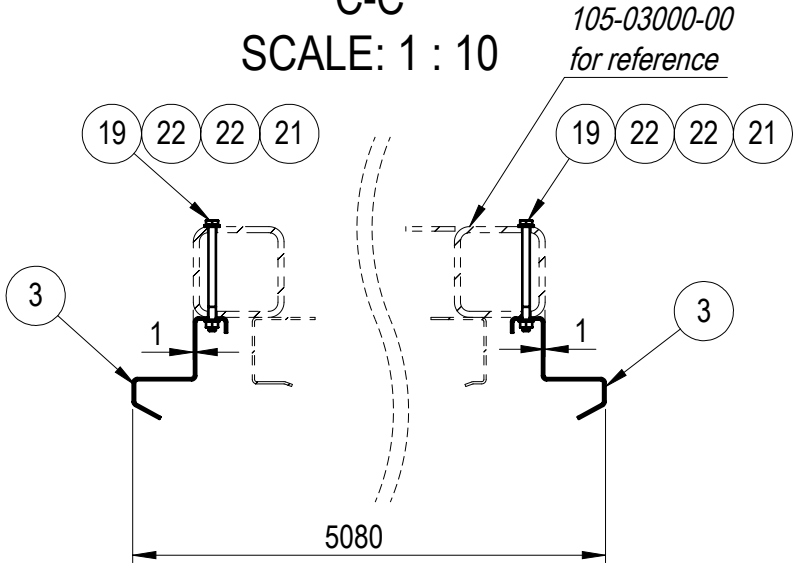
Stage 1 – Installation of Panel Support Plates



B-B
SCALE: 1 : 5



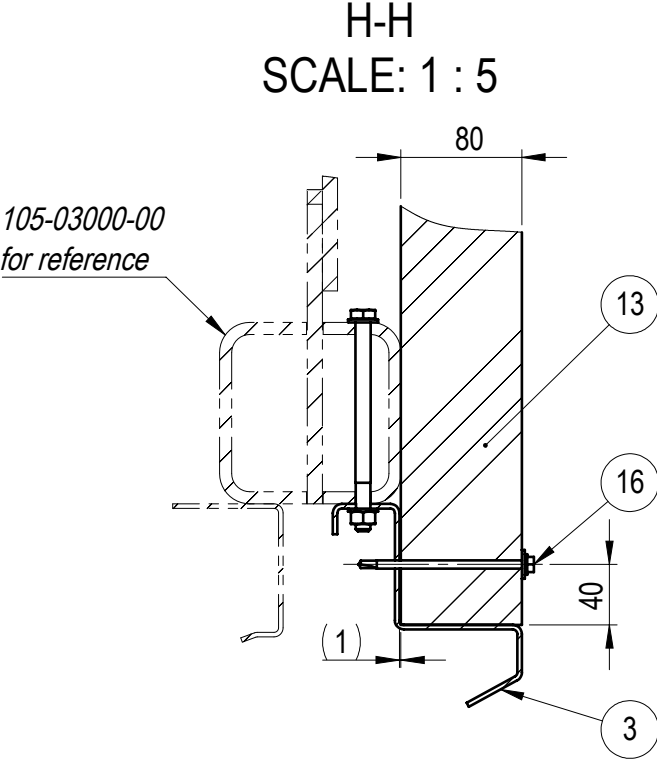
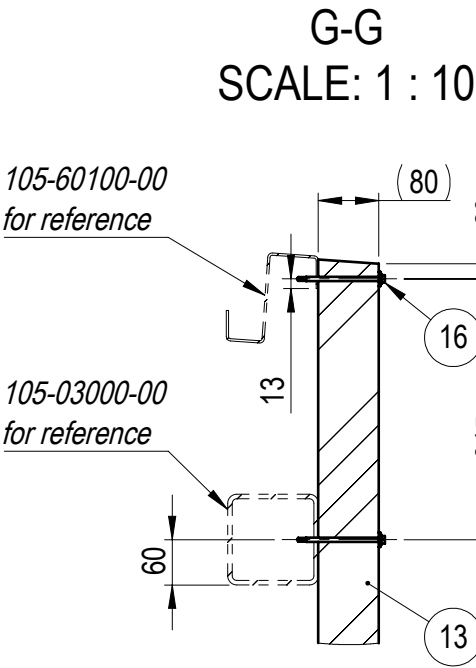
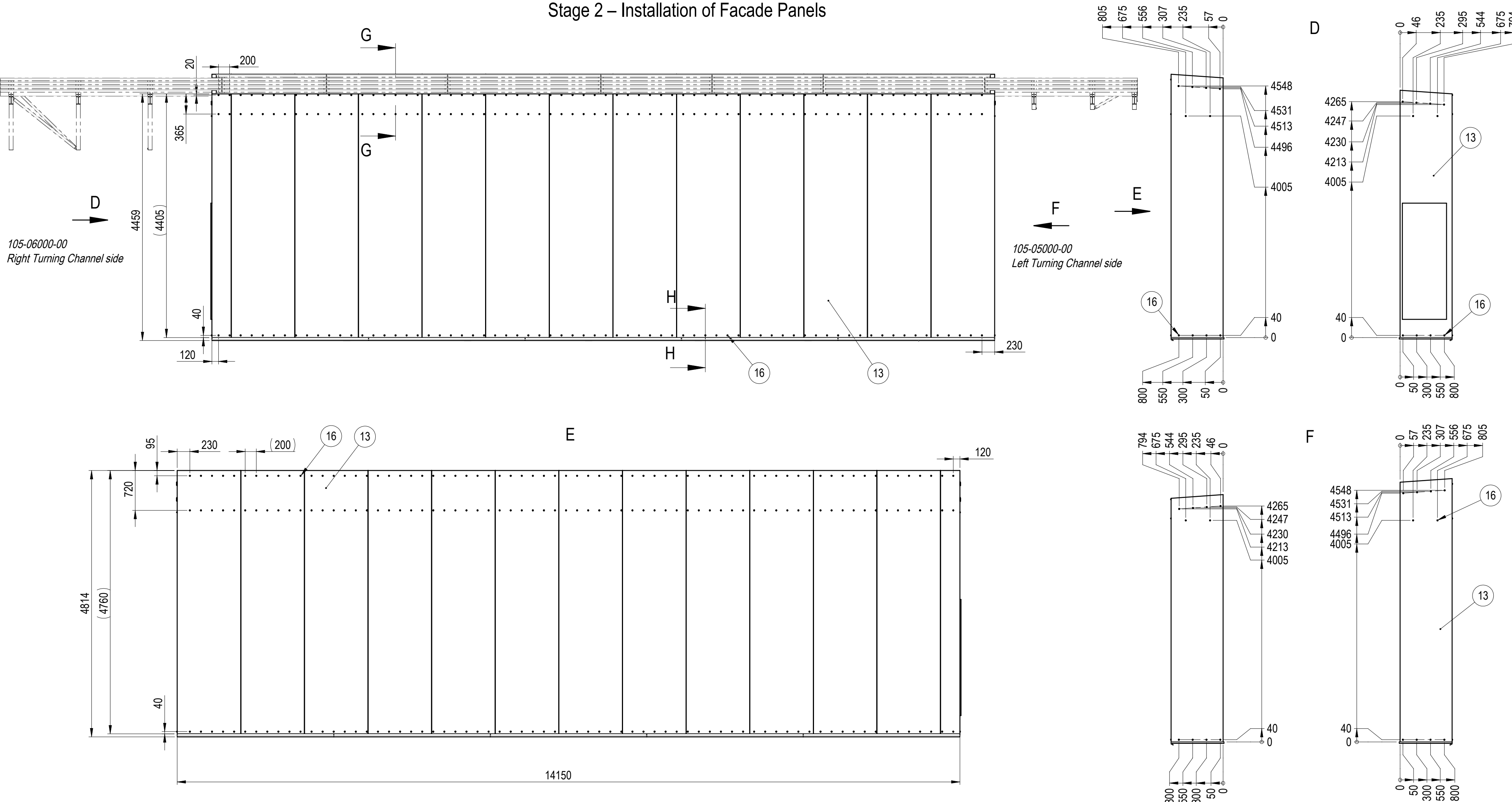
C-C
SCALE: 1 : 10



Note:
Apply Loctite 243 to the threads of fasteners 19 and 20 before final assembly.

WEMPS ENGINEERING SERVICES			MATERIAL	WEIGHT	DEBURR AND BREAK SHARP EDGES DO NOT SCALE DRAWING		REVISION	DATE
			-	214.472 Kg				26.06.2026
			SURFACE PROTECTION	MACHINING	THERMAL CUTTING	WELDING	SCALE	FORMAT
			-	ISO 2768 mK	ISO 9013 221	ISO 13920 BF	1:75	A3
			NAME	SIGNATURE	PART NO. 105-60200-00			
Designed by			D. Dislers		DESCRIPTION Facade assembly			
Drawn by			D. Dislers					
Technical ref.					SHEET 2/4			

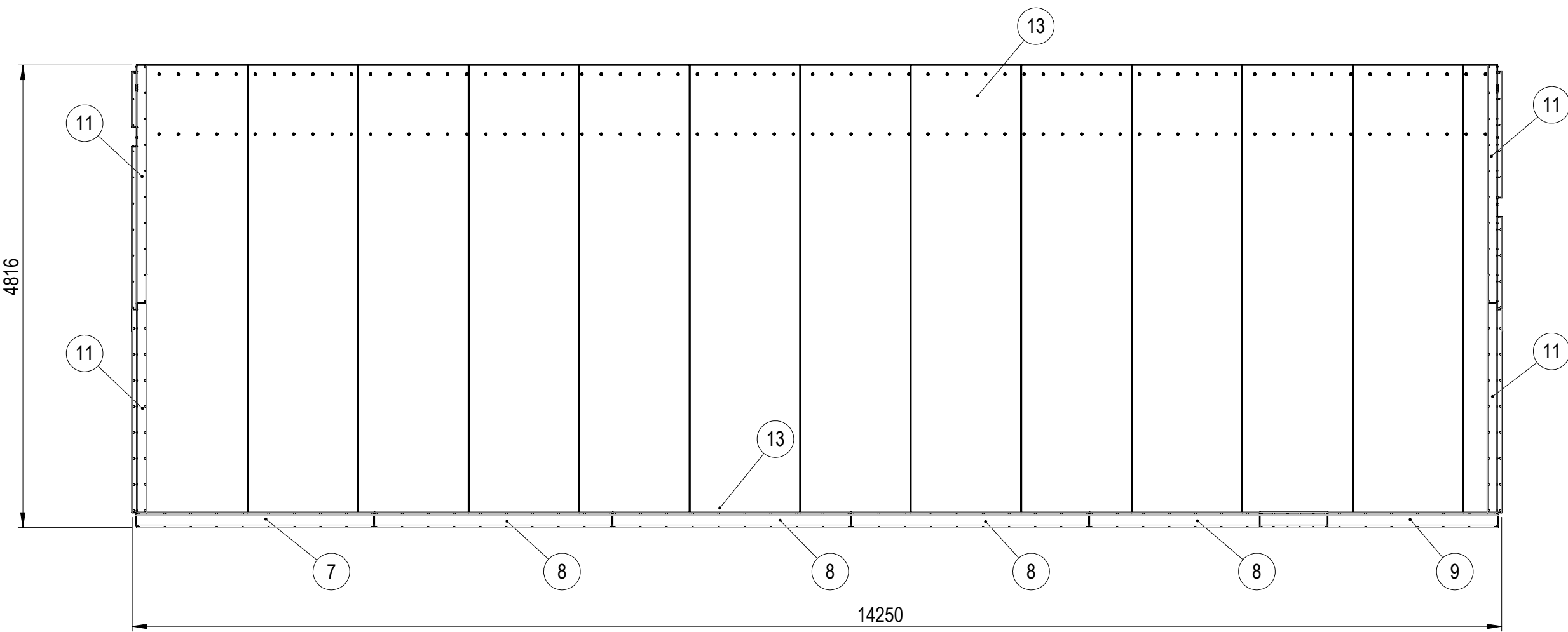
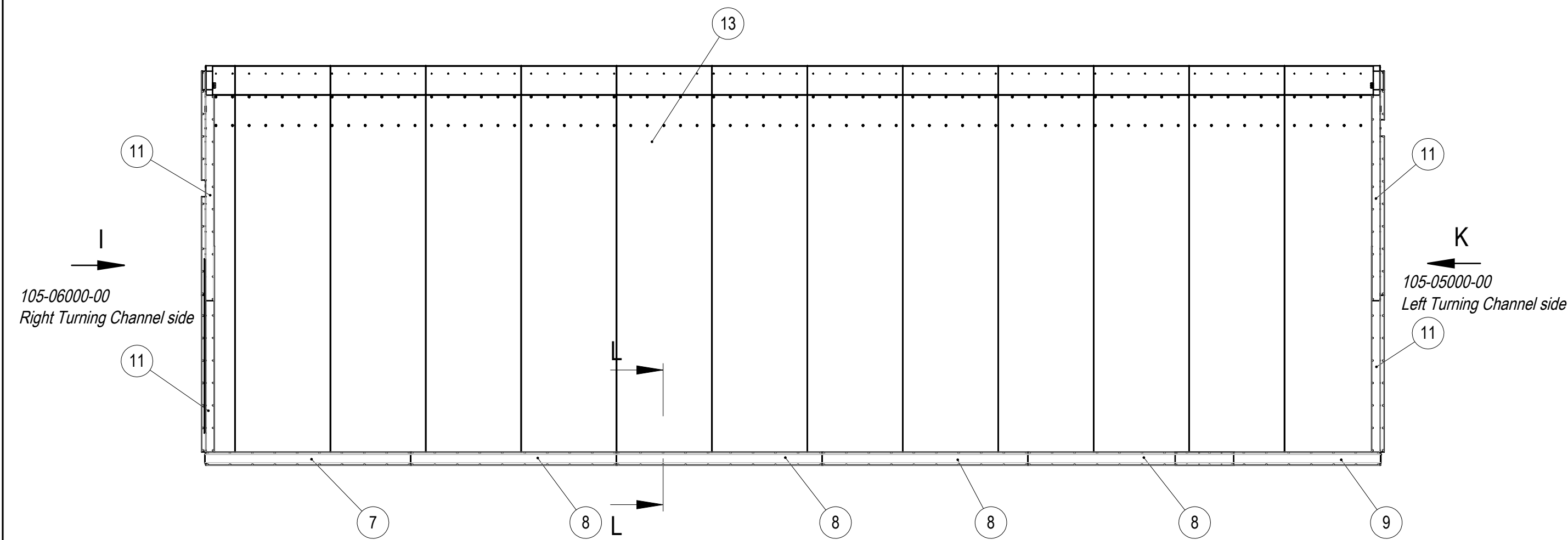
Stage 2 – Installation of Facade Panels



Note:
When installing panels 13, ensure that steel structure is present behind the panel at all facade fastening locations.

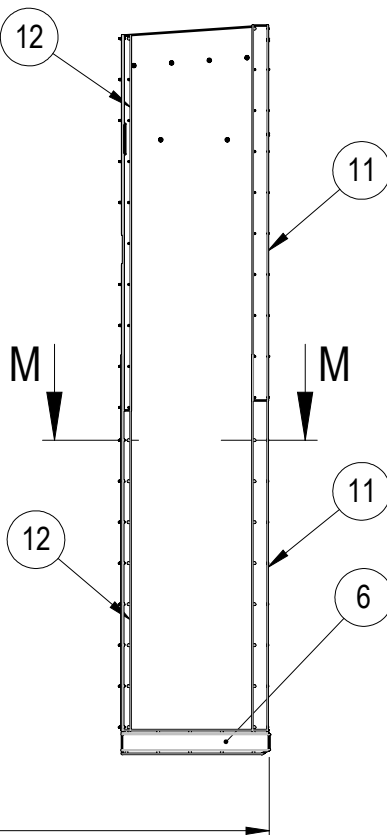
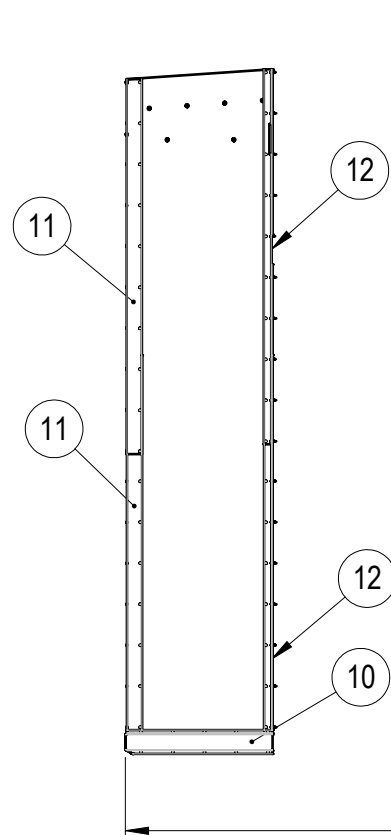
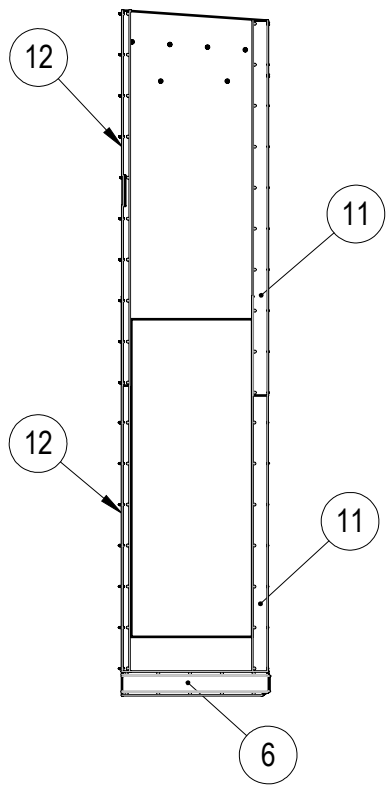
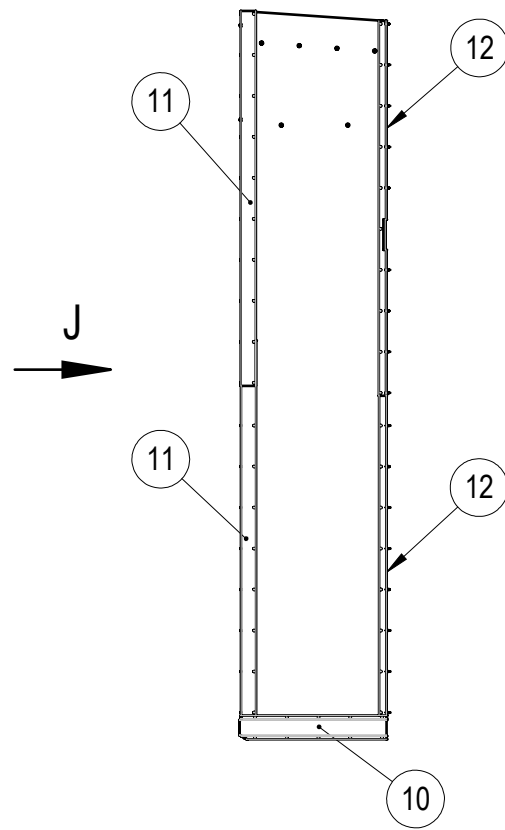
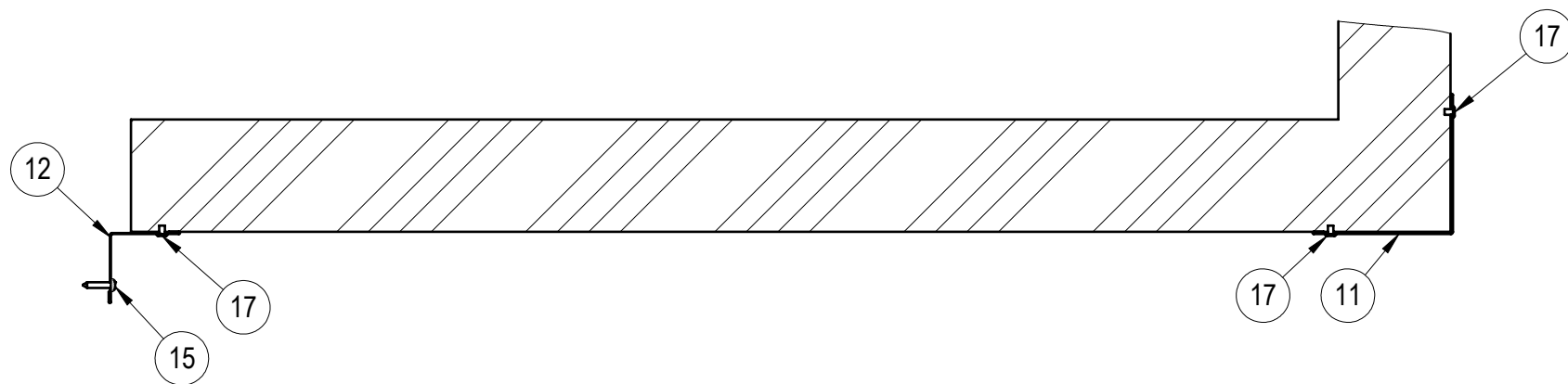
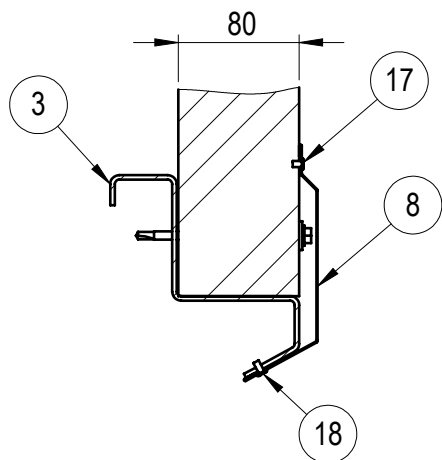
WEMPS ENGINEERING SERVICES			MATERIAL	WEIGHT	DEBURR AND BREAK SHARP EDGES		REVISION	DATE
			-	2794.729 Kg	DO NOT SCALE DRAWING			26.06.2026
			SURFACE PROTECTION	MACHINING	THERMAL CUTTING	WELDING	SCALE	FORMAT
			-	ISO 2768 mK	ISO 9013 221	ISO 13920 BF	1:50	A2
	NAME	SIGNATURE	PART NO.					
Designed by	D. Dislers		105-60200-00					
Drawn by	D. Dislers		DESCRIPTION					SHEET 3/4
Technical ref			Facade assembly					

Stage 3 – Installation of Flashings



L-L
SCALE: 1 : 5

M-M
SCALE: 1 : 5



- Notes:
- Drill Ø4.1 mm holes in the substructure for rivets at the flashing hole locations.
 - Use fasteners 15 to secure the inner corner flashing (12) to the plywood boards of turning channels.
 - Cut flashings to length on site, if necessary, to avoid overlaps.

WEMPS ENGINEERING SERVICES		MATERIAL	WEIGHT	DEBURR AND BREAK SHARP EDGES	REVISION	DATE
		-	2879.978 Kg	DO NOT SCALE DRAWING		26.06.2026
		SURFACE PROTECTION	MACHINING	THERMAL CUTTING	WELDING	SCALE
		-	ISO 2768 mK	ISO 9013 221	ISO 13920 BF	1:50
		NAME	SIGNATURE	PART NO.	105-60200-00	
Designed by	D. Dislers			DESCRIPTION		SHEET 4/4
Drawn by	D. Dislers					
Technical ref				Facade assembly		