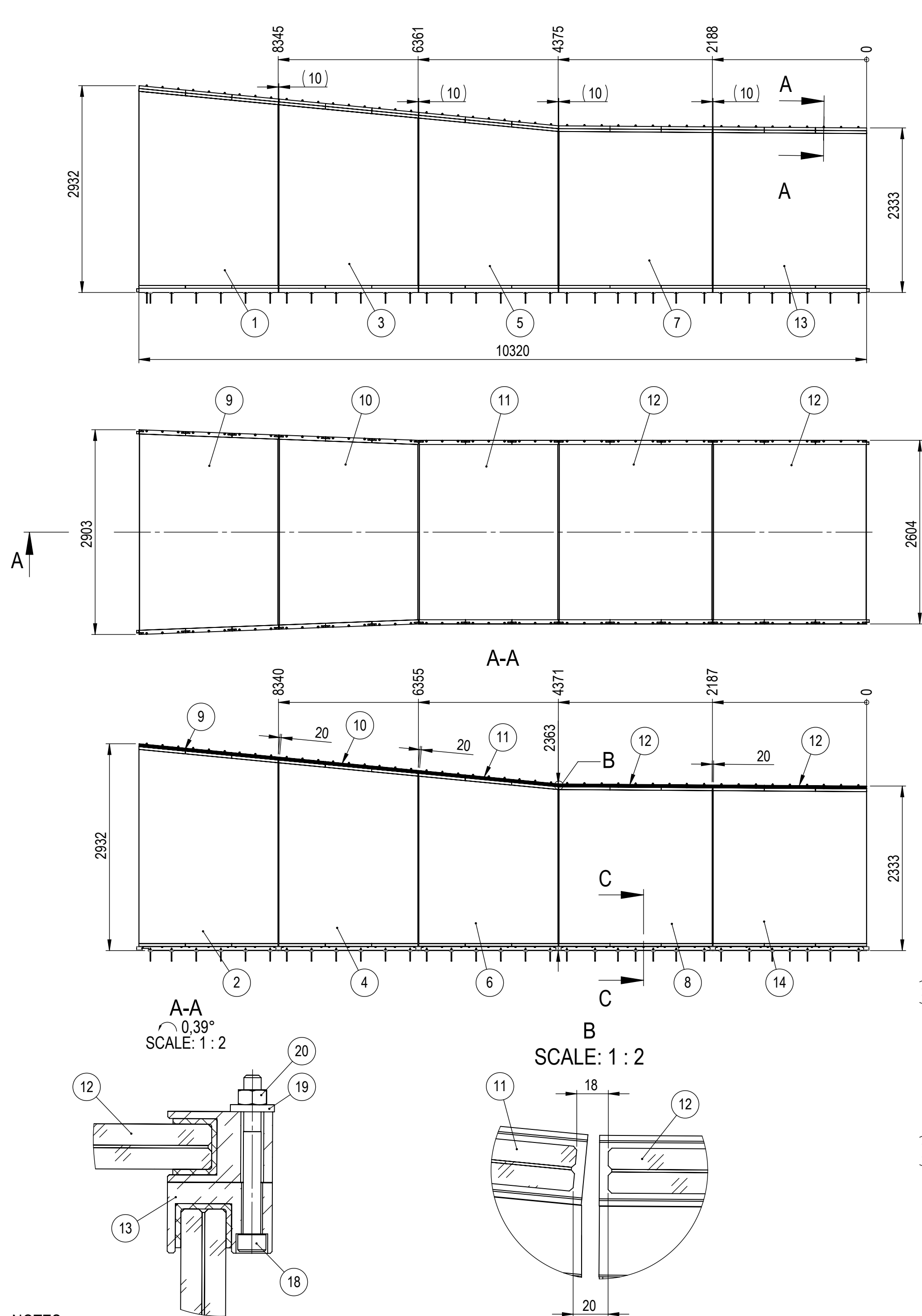
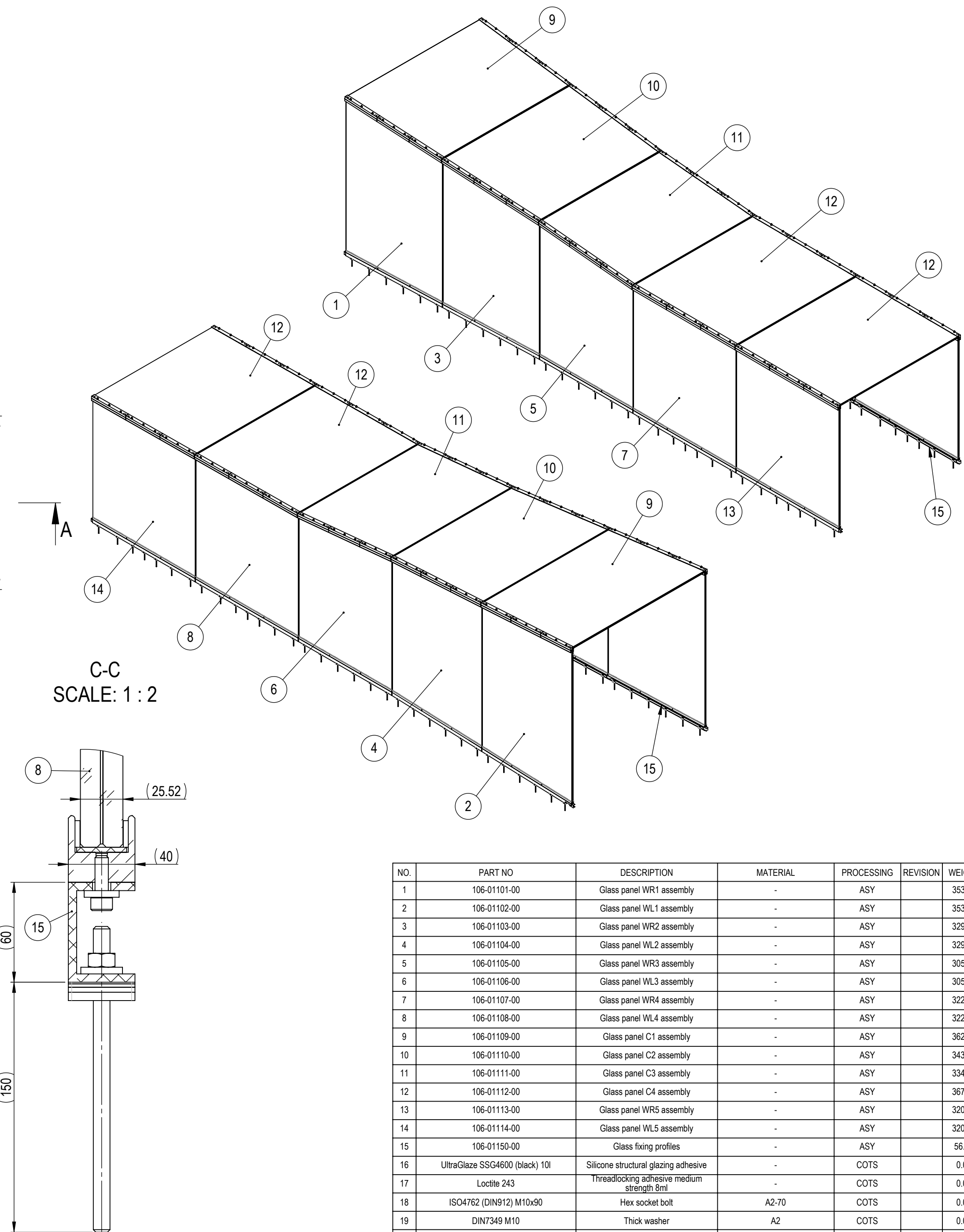




NOTES:

- 1.) All glass panels are marked with an identification sticker on the outside. Ensure the stickers are oriented to face outward from the tunnel during assembly.
- 2.) After all glass panels have been installed, leveled, and the glass support profiles (drawing 105-01200-00) mounted, apply UltraGlaze SSG4600 silicone to all gaps between glass panels.
- 3.) Fasteners, anchors, and shimplates for glass fixing profiles (15) are specified in drawing 105-01150-00.
- 4.) During final assembly, apply Loctite 243 threadlocker to all metric threaded fasteners.



NO.	PART NO	DESCRIPTION	MATERIAL	PROCESSING	REVISION	WEIGHT	QTY
1	106-01101-00	Glass panel WR1 assembly	-	ASY		353.28	1
2	106-01102-00	Glass panel WL1 assembly	-	ASY		353.28	1
3	106-01103-00	Glass panel WR2 assembly	-	ASY		329.34	1
4	106-01104-00	Glass panel WL2 assembly	-	ASY		329.34	1
5	106-01105-00	Glass panel WR3 assembly	-	ASY		305.40	1
6	106-01106-00	Glass panel WL3 assembly	-	ASY		305.40	1
7	106-01107-00	Glass panel WR4 assembly	-	ASY		322.29	1
8	106-01108-00	Glass panel WL4 assembly	-	ASY		322.29	1
9	106-01109-00	Glass panel C1 assembly	-	ASY		362.25	1
10	106-01110-00	Glass panel C2 assembly	-	ASY		343.58	1
11	106-01111-00	Glass panel C3 assembly	-	ASY		334.38	1
12	106-01112-00	Glass panel C4 assembly	-	ASY		367.06	2
13	106-01113-00	Glass panel WR5 assembly	-	ASY		320.21	1
14	106-01114-00	Glass panel WL5 assembly	-	ASY		320.21	1
15	106-01150-00	Glass fixing profiles	-	ASY		56.62	1
16	UltraGlaze SSG4600 (black) 10I	Silicone structural glazing adhesive	-	COTS		0.00	1
17	Loctite 243	Threadlocking adhesive medium strength 8ml	-	COTS		0.00	1
18	ISO4762 (DIN912) M10x90	Hex socket bolt	A2-70	COTS		0.07	90
19	DIN7349 M10	Thick washer	A2	COTS		0.01	90
20	ISO4032 (DIN934) M10	Hex nut	A2-70	COTS		0.01	90

WEMPS ENGINEERING SERVICES		MATERIAL	WEIGHT	DEBURR AND BREAK SHARP EDGES		REVISION	DATE
		SURFACE PROTECTION	MACHINING	THERMAL CUTTING	WELDING	SCALE	FORMAT
Designed by D. Dislers		PART NO.		106-01100-00		10/1/2025	
Drawn by K. Sulcs		DESCRIPTION		Glass frame		1:50 A2	
Technical ref.						SHEET 1/1	